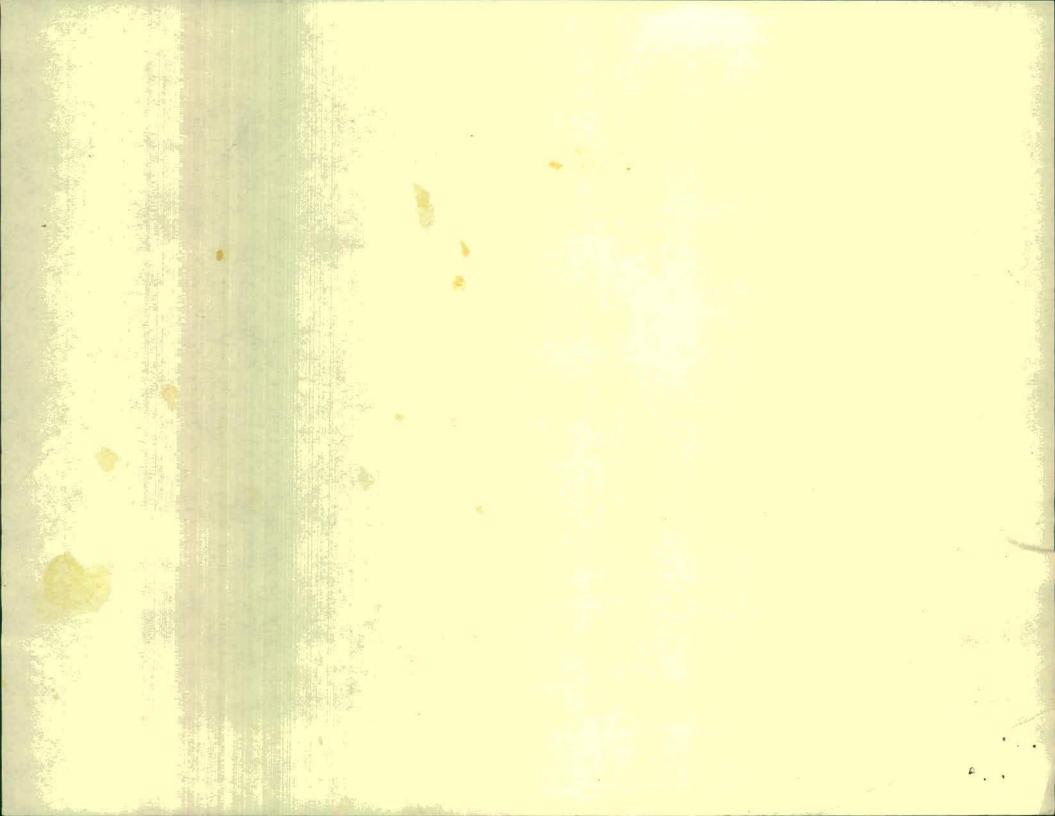
Date: User:	Monday, 05/03/2007 12:34:27 PM Linda Lacelle	Process Sheet	3/1/1
Customer Job Numb Estimate N P.O. Numb This lesue Praht Rev. First lesue Previous F Written By Checked & Comment	umber : 10256 BY: : 05/03/2007 S.O. No. : MACHINED : NC : 01/03/2007 Type : MACHINED un : 30545 Approved By : Est D 00.05.18 Added insperpowder coat EC	Part Number Drawing Number Project Number Project Number Project Number Drawing Revision Material Due Date	· ; N/A
Job Numbi	C.		
Seq. #:	Machine Or Operation:	Description :	
	Comment: Qty.: 0.0717 f(s)/Unit Total: Lug Extrusion D2423 Batch: 30000	Lug Extrusion 71.7150 f(s)	
	Comment: Band Saw Cut D2423 extrusion to 0.82" Batch:	BAND SAW	
	.0 PG	PURCHASING	
1			
	Possible Supplier : Metec Machine per Drwg D2230 Rev. F	CZ07/03/08	1900
	.0 PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1 Receive & Inspect for transit damage	1/2/11	27 (220)
	1.000.10 ti inopost for transit damage	644	BALITS



hursday, 3/1/2007 11:34:00 AM im Johnston Monday, 05/03/2007 12:34:27 PM : CU-DAR001 Da **Process Sheet** stomer Linda Lacelle ob Number : 30993 Cust xmer: CU-DAR001 Dart Helicopters Services Estimate Numb ar : 10256 P.O. Number : 3/1/2007 Part Number: D22303 This Issue Job Nu nber: 30993 : NC Prsht Rev. Job Number: : 11 First Issue : 30545 Previous Run Written By Description: Seq. #: Machine Or Operation: Checked & Apr roved By INSPECT WORK TO CURRENT STEP 5.0 : Est D Comment powde Additional Proxuct Comment: INSPECT WORK TO CURRENT STEP SMALL & MEDIUM FAB RESOURCE 1 6.0 SMALL FAB Job Number: comment: SMALL & MEDIUM FAB RESOURCE 1 Machine Or Op Tumble and deburr rough edges after tumbling 6eq. #: HAND FINISHING RESOURCE #1 D2423 HAND FINISHING 1.0 Cor ment: Qty.: Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 Lug Extrusion INSPECT WORK TO CURRENT STEP D2423 8.1 Batch: BAND SAW Comment: INSPECT WORK TO CURRENT STEP POWDER COATING POWDER COATING Cor ment: Band Saw Cut D2423 ext Batch: Comment: POWDER COATING 3.0 HAAS1 Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3 100 Cor ment: HAAS CNC VI Machine per fo POWDER COATINSPECT POWDER COAT Comment: JNSPECT Check for crac PACKAGING RESOURCE #1 PACKAGING 1 秦11 0. 4.0 QC2 Comment: PACKAGING RESOURCE #1 Identify and Stock Cor ment: INSPECT PA Location: QC8 5.0 FINAL INSPECTION/W/O RELEASE 1:.0 QC21 Cor iment: SECOND CHE INSPECTION/W/O RELEASE Comment: FINAL

Job Completion

Drawing Name: MOUNTING LUG INSPECT POWDER COAT/CHEMICAL CONVERSION DO7/09/05

Unursday, 3/1/2007 11:34:00 AM Kim Johnston

Process Sheet

Custo ner: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 30993

Part Number: D22303

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and deburr rough edges after tumbling

7.0 HAND FINISHI

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

90 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment; INSPECT POWDER COATINSPECT POWDER COAT

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

FINAL INSPECTIONWO RELEASE

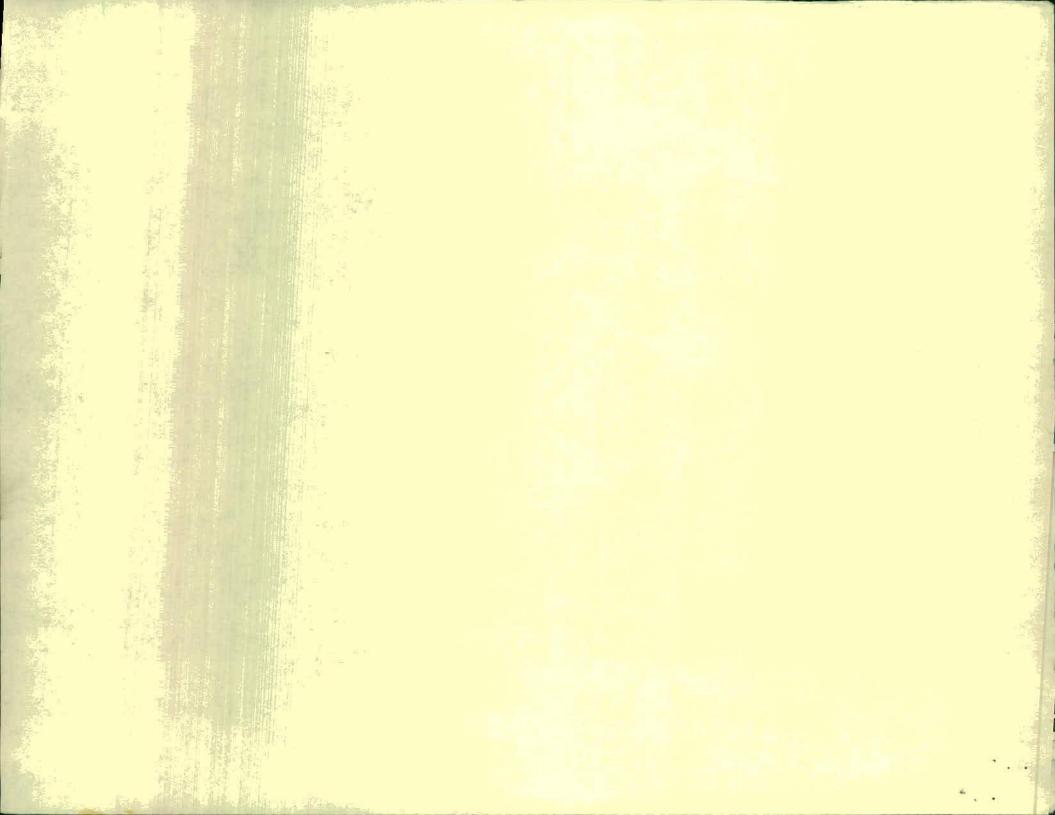




Conment: FINAL INSPECTION/W/O RELEASE

Job Completion





DART AEROSPACE LTD	Work Order:	30993
Description: Mounting Lug	Part Number:	D2230-3
Inspection Dwg: D2230 Rev: F		Page 1 of 1

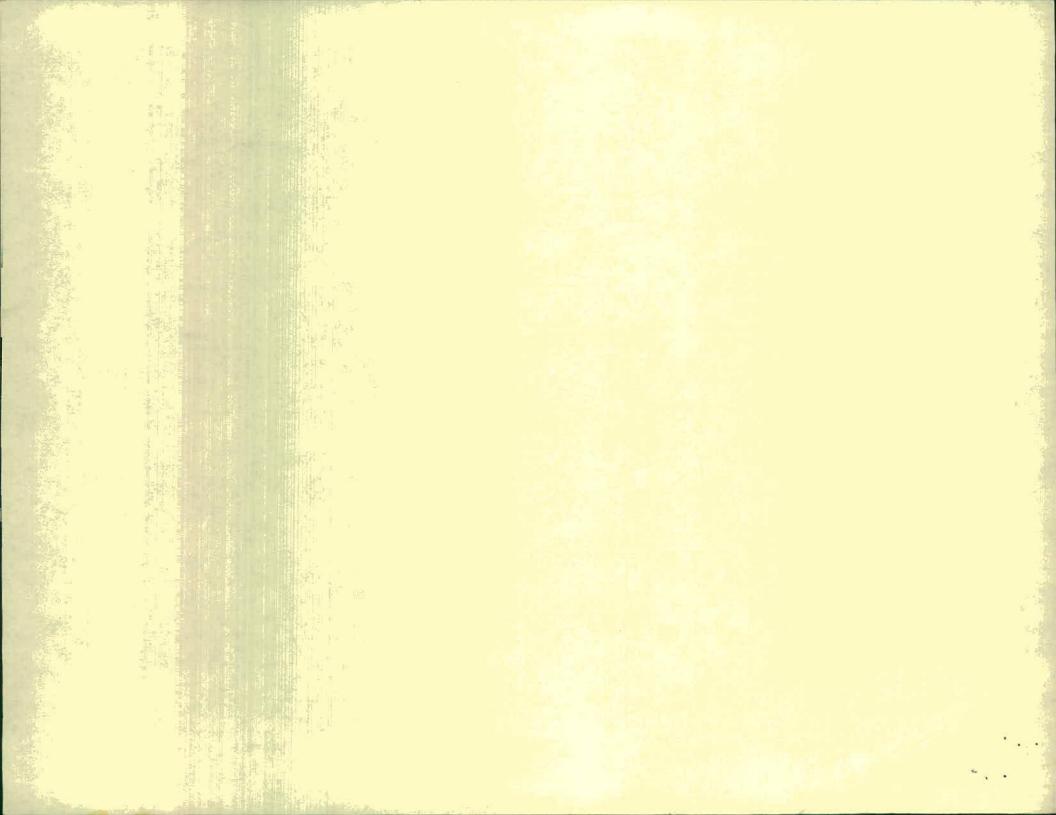
FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.450	. +/-0.010					/
0.413	+/-0.010					
0.306	+/-0.010		*			
3.700	+/-0.010		/			
0.750	+/-0.010		/			
Ø0.257	+0.005/-0.000	2		/		
0.375	+/-0.010					/
R1.200	+/-0.010	/ .		/	/	
0.100 x 45°	+/-0.010		/			
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	/ .	/				
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fn fn					Λ	
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easured by:		Audited by:		P	rototype Appr	oval: N/A

Measured by:	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	

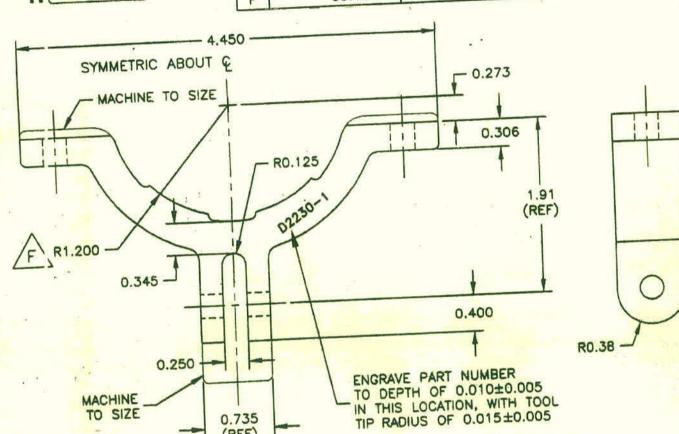
	Rev	Date	Change New Issue	Revised by	Approved
-	A	03.11.11	New Issue	KJ/RF	- T#

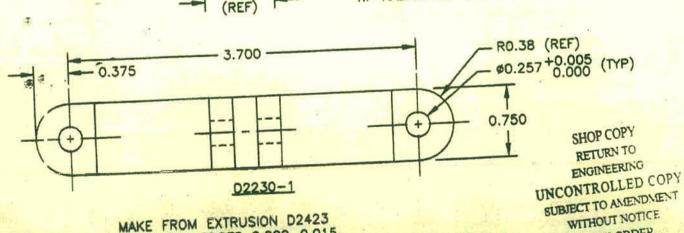




DESIGN /	DRAWN BY	DART AEROSPACE LID HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO. SHEET 1 OF 2 D2230 SCALE		
DATE 99.12.13		MOUNTING LUG 1:1		
C	94.03.30	RE-DESIGN		
D	.95.01.04	RE-DESIGN		
E	95.01.04	RE-DESIGN		
-	99 12 13	REDESIGN; R1.200 WAS R1.100		

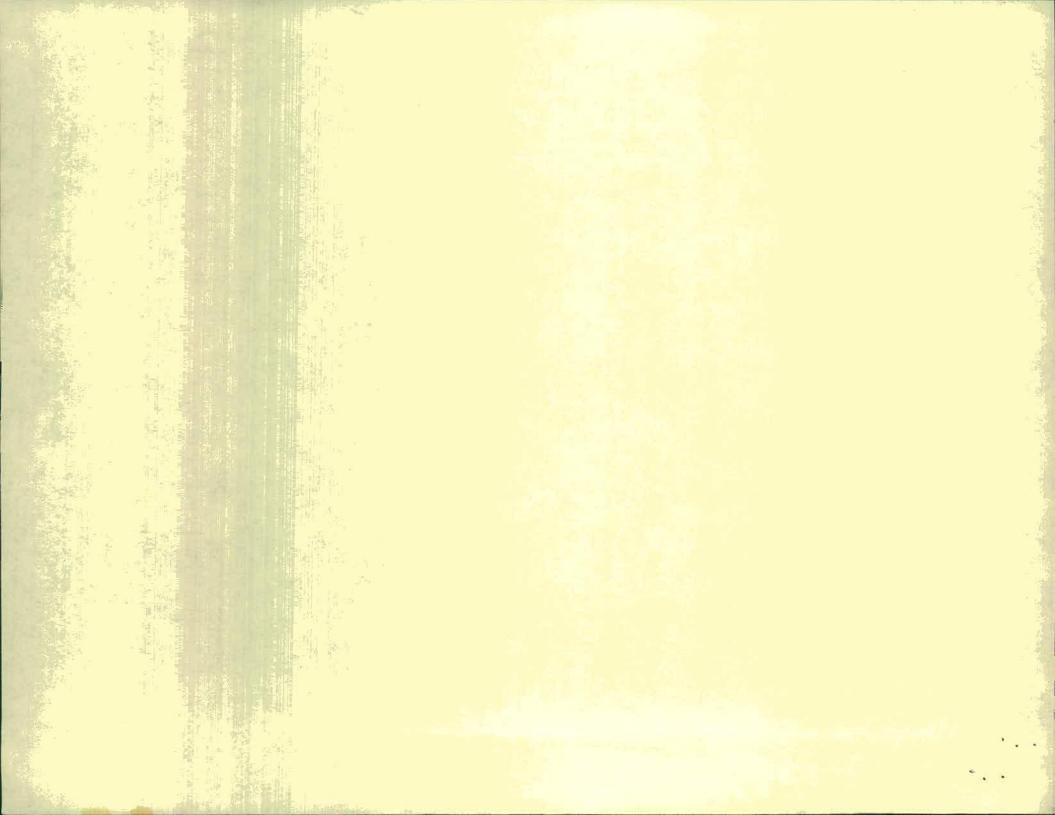
RELEASED





MAKE FROM EXTRUSION D2423

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 WORK ORDE POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTEDO.

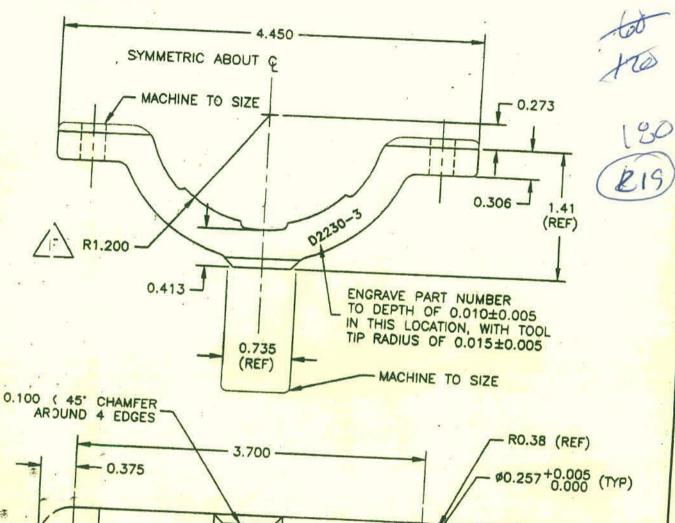






DESIGN UP	DRAWN BY		T AEROSPACE LTD
4	APPROVED	DRAWING NO. D2230	REV.
99.12.13	å.	MOUNTING LE	SHEET 2 OF SCALE

RELEASED



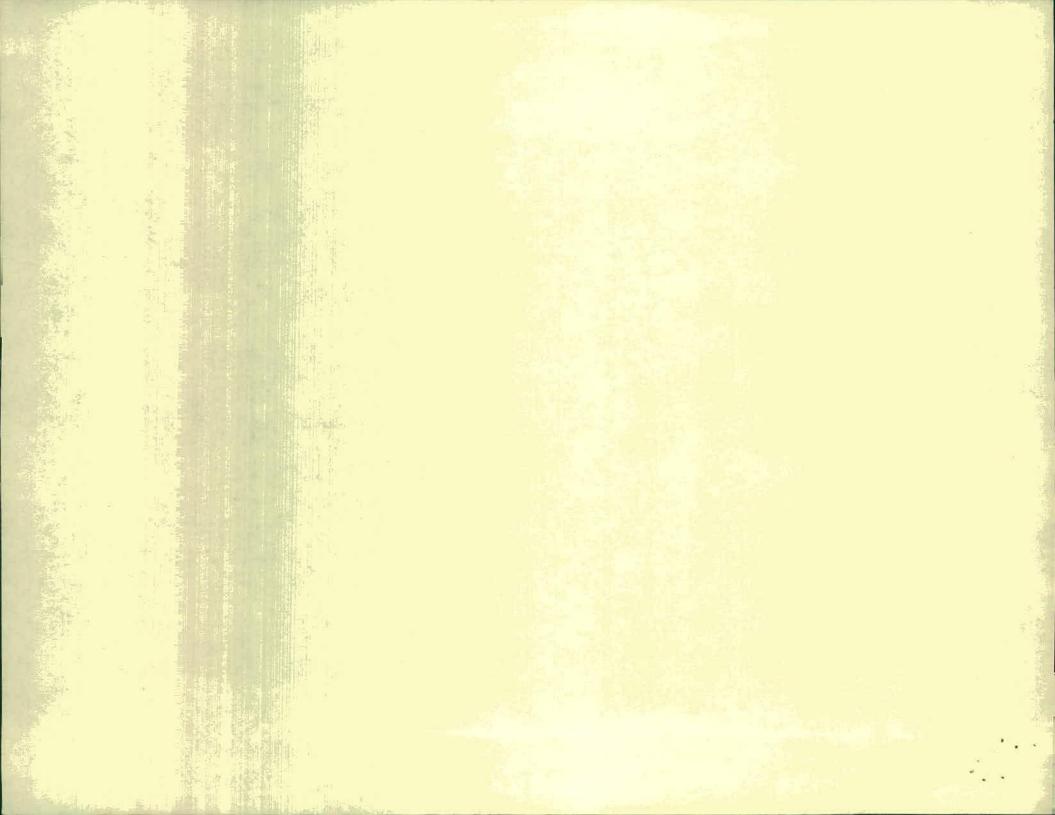
MAICE FROM EXTRUSION D2423

BRIAK ALL EDGES 0.000-0.015
FIN SH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

0.750

WORK ORDER NO. 30993





CERTIFICATE OF CONFORMITY

SOLD TO:

SHIPPED TO:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ont.

same

K6A 1K7

QUAN TITY

PART NUMBER

PART NAME

P.O. NUMBER

220

D2230-3

Lug

BLKT0001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, August 27, 2007

